

Specifications for
WITSOL® 45 Ink Oil

<u>PROPERTIES GUARANTEED</u>	<u>TEST METHOD</u>	<u>LIMITS</u>
SPECIFIC GRAVITY @ 60°F/60°F	ASTM D4052	0.795/0.810
SAYBOLT VISC. @ 100°F, SUS	ASTM D2161	34.0/36.0
UV ABSORBANCE	21CFR 178.3620(b)	PASS
COLOR, SAYBOLT	ASTM D156	20 Min.
BREAKDOWN TIME, Minutes	LATM 017	40 Min.
FLASH POINT, COC, °F	ASTM D92	210 Min.
DISTILLATION, 5%, °C	ASTM D2887	215 Min.
DISTILLATION, 95%, °C	ASTM D2887	305 Max.

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