

Specifications for
WITSOL[®] 471 Ink Oil

<u>PROPERTIES GUARANTEED</u>	<u>TEST METHOD</u>	<u>LIMITS</u>
API GRAVITY @ 60°F/60°F	ASTM D1298	43.0/44.5
KARL FISHER MOISTURE, ppm	ASTM D6304	100 Max.
DISTILLATION IBP, °F	ASTM D86	445 Min.
DISTILLATION FBP, °F	ASTM D86	525 Max.

TYPICAL PROPERTIES FOR WITSOL[®] 471 Ink Oil

<u>PROPERTY</u>	<u>TEST METHOD</u>	<u>TYPICAL VALUE</u>
FLASH POINT, °F	ASTM D92	230
KIN. VISCOSITY @ 40°C, cSt	ASTM D445	2.38

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